

# SWITCHBACK

GROUP



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## PACKAGING MACHINERY SERVICES

# TRAYFORMER™ SERIES

Switchback Group is happy to introduce its family of **TrayFormer™** machines, the most cost-effective solution for your lock, glue or simplex cartons. Our **TrayFormers** are most commonly utilized for paperboard, chipboard, SUS, SBS, micro fluted and corrugated cartons with over

30 years of proven reliability and dependability within the field. These machines have the latest in safety features and are robust in design. The **TrayFormer™** machines can handle a wide range of carton and tray designs as well as locking and glue styles. Our quick change tooling allows for a complete

changeover to a different size tray or carton in less than 10 minutes. Our machines are sleek and can easily accommodate existing lines.

**NOTE:** Also ask us about our Tray Closers, Rotary Operators and End Load Carriers.

**LOCKSTYLE SERIES:****TRAYFORMER MODELS LS42 AND LF34**

Switchback Group's reliable Lockstyle tray-forming machines have over 30 years of proven performance and are designed to handle a wide variety of carton sizes. Lockstyle machines are available in single and double head models, with speeds up to 60 CPM depending on the size and shape of the carton. Quality parts and engineering make the Lockstyle machines industry leaders in both price and performance.

**KEY FEATURES INCLUDE:**

- ◇ Solid sidewall frames 1/2" aluminum for structural soundness
- ◇ Positive mechanical linkage for guaranteed repeatable performance
- ◇ Ability to handle a wide range of carton and tray designs
  - Locked corners
  - Single and double head
- ◇ Quick change tooling
  - Complete changeover in less than 10 minutes

MACHINE DIMENSIONS	Machine	Length	Width	Depth
	LS42	48	42	72
	LS34	48	34	72

**SHUTTLE STYLE TRAYFORMERS:  
MODEL GF42S**

Switchback's Shuttle Style Trayformer is ideal for handling deep cartons that would not normally fit onto a standard pick-and-drop style former. A servo driven shuttle transfers the carton blank from the hopper to the tooling. This former can run blanks up to 29" wide with speeds up to 30 CPM. OEM spray style glue systems are standard on shuttle style tray-formers.

**GLUEFORMER SERIES:  
TRAYFORMER MODELS GF42 AND GF52**

The performance and reliability of Switchback Group's GlueFormer design and has been proven throughout 30 years of field operations. Compact size, an open dauber glue system and mechanical dependability make the GlueFormer line a fit for a diverse range of cartons and trays. The GlueFormer machine is available in single and double head models with speeds of 40 or 80 CPM, depending on the size and shape of the carton.

**KEY FEATURES INCLUDE:**

- ◇ Solid sidewall frames 1/2" aluminum for structural soundness
- ◇ Positive mechanical linkage for guaranteed repeatable performance
- ◇ Open dauber glue system - no nozzles to clean or drain; eliminates clogs
- ◇ Ability to handle a wide range of carton and tray designs
  - Locked corners
  - Single and double head
- ◇ Quick change tooling
  - Complete changeover in less than 10 minutes

MACHINE DIMENSIONS	Machine	Length	Width	Depth
	GF42	54	42	72
	GF52	54	52	72

The design features of the TrayFormer™ series of carton formers combined with the talent of engineers mean more uptime, better productivity and less waste on our customers' packaging lines. In addition, the TrayFormer™ machines are compact, so they can easily fit into new and existing lines.

**PERFORMANCE**

- Capable of 15-45 CPM (depending on carton size and style)

*Ask us  
about our  
Tray Closers,  
Rotary  
Openers, and  
End Load  
Cartoners*

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